



AASHTO Product Evaluation & Audit Solutions

2026 Audit Fee Schedule for Thermoplastic Pipe (THP) Manufacturers

2026 Fees for HDPE, Polypropylene, or PVC Pipe Manufacturers

Audit Fee - \$7803.00

The audit consists of a walkthrough of the manufacturing/storage process, review of AASHTO/ASTM specifications as well as THP audit program standards and work plan, and traceability of final product back to its required documentation. Review of facility documents (Quality Manual, Standard Specifications, Training and Competency Evaluation Records, Equipment Calibration Records, Certificates of Analysis, Physical Test and Raw Material Test Results, etc.) to ensure your facility is in compliance with the appropriate approved work plan for THP.

Fee includes: Website maintenance and administrative documentation updates, document uploads (includes final Audit Report, Comparison Sample Test Reports, Quality Manual, Compliance Certificate, and National Compliance List for THP manufacturers) as well as any additional system enhancements.

Quality Management System Desktop Review Fee - \$600 (If Applicable)

This comprehensive QMS review is completed prior to the initial facility audit, and every 5 years thereafter. If a facility becomes Non-Compliant or decides to stop participating in the THP program, a new Desktop Review would be required for the facility to obtain Compliance.

Fee includes: Comprehensive review of Quality Management System policies via e-mail to ensure compliance with Standard Practice SP01. This review is completed prior to the on-site audit, including any QMS revisions to become compliant. Deficiencies not resolved prior to the audit will result in findings in the Audit Report.

Comparison Sample Testing

M 252:	\$3040
M 294V:	\$3346
M 294R:	\$5080
M 330:	\$4060
M 304:	\$4295

This fee covers the program's Designated Laboratory's fees for testing of finished pipe samples according to the THP Work Plan. Additional fees will apply if testing failures result in new samples being tested.

2026 Fees for Manufacturers submitting HDPE and Polypropylene Samples

Audit Fee - \$8323.00

This audit fee will apply to any manufacturers where the audit covers HDPE and Polypropylene pipe production and sampling.

Notes:

- *Facilities that utilize an off-site or third-party laboratory for QA/QC testing may require a separate on-site audit for the evaluation of the testing conducted at the laboratory which will incur additional fees that will be determined after the audit.*
- *International audits may require additional fees based on travel costs to the auditor.*